Read before installation.

All bolts have to be finaly tighten after installation all parts on vehicle.

Skid plate

# KTM 390 Adventure 25-

ID:3095048

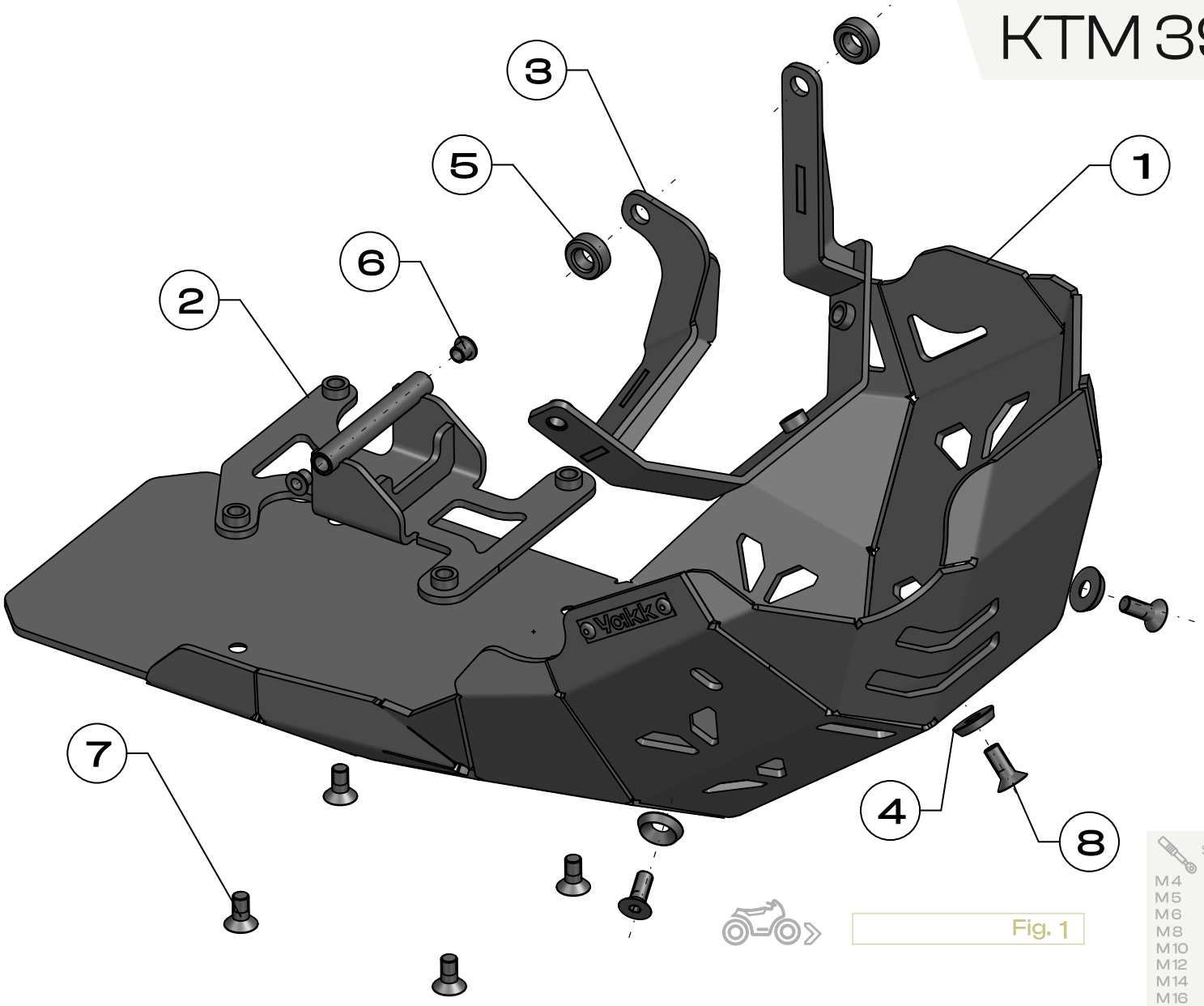
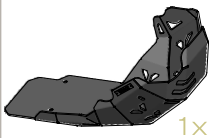



Fig. 1

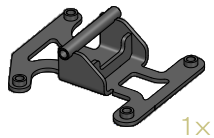
| | Steel 8.8 | Steel 10.9 | Steel 12.9 |
|---|---|---|---|
| M4 | 2,7 | 4 | 4.9 |
| M5 | 5,5 | 8 | 9.8 |
| M6 | 9,7 | 13,7 | 16 |
| M8 | 23 | 33 | 40 |
| M10 | 47 | 66 | 83 |
| M12 | 80 | 116 | 150 |
| M14 | 130 | 184 | 240 |
| M16 | 196 | 287 | 350 |
| M18 | 270 | 395 | 490 |
| M20 | 385 | 560 | 690 |

1 Skid plate



1×

2 Rear Bracket



1×

3 Front bracket



1×

4 Washer



3×

M8 -DIN 9081

5 Spacer



2×

d11xD21xH9

6 Slliding sleeve



2×

7 Bolt



4×

M8x16-DIN 7991

8 Bolt



3×

M8x20-DIN 7991

one person | use a medium-stregth | tighten with torque | OEM Original Equipment Manufacturer

**!!! Initially, attach the screws loosely.**
**After assembling everything together, tighten them with the appropriate force.**

follow yakkexp join #yakkherd

1. Unscrew the screws and remove the engine cover - OEM **[Fig. 2], [Fig. 3]**

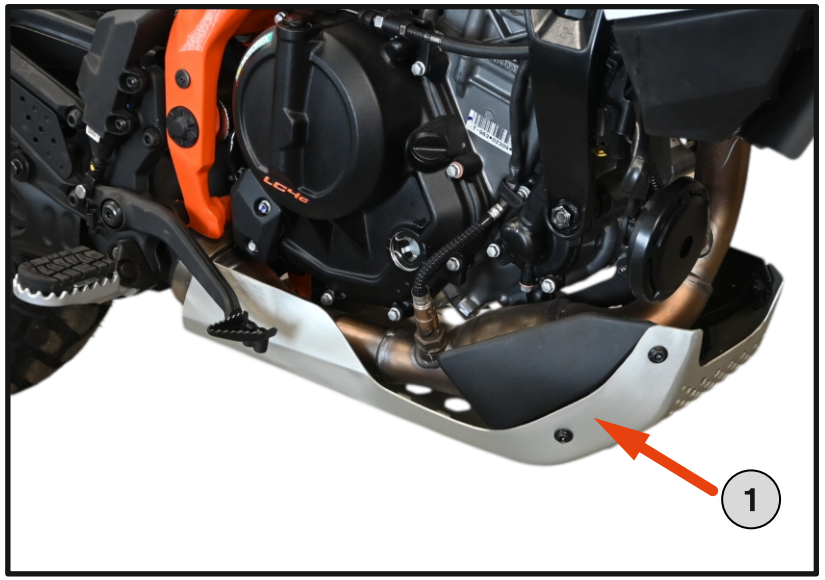



Fig. 2

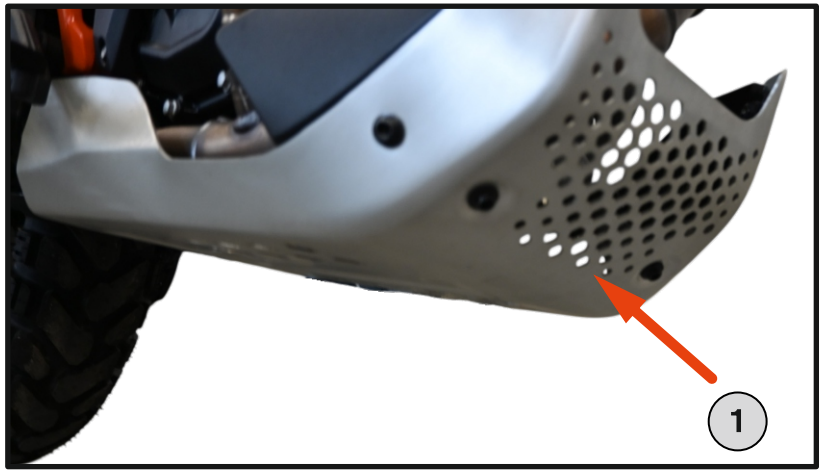



Fig. 3

2. Unscrew the screws and remove the bracket engine cover **[Fig. 4]**
3. Unscrew the screws and remove the **OEM** bolts **[Fig. 4]**
4. Unscrew the screws and remove **OEM** skid plate bracket **[Fig. 4] , [Fig. 5]**

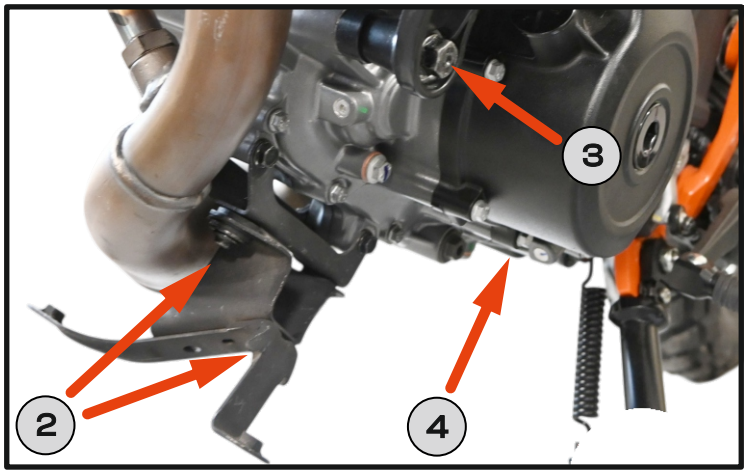



Fig. 4

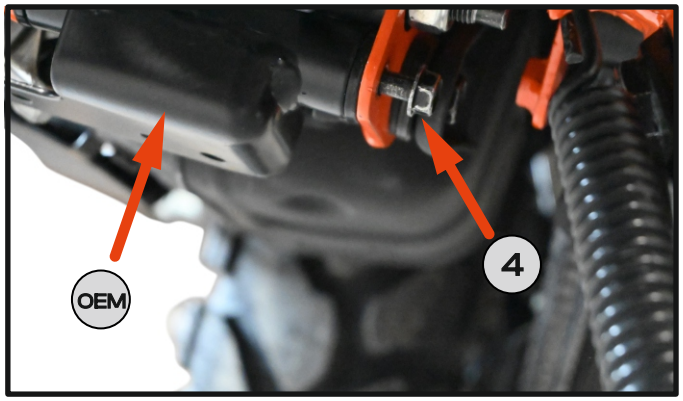



Fig. 5

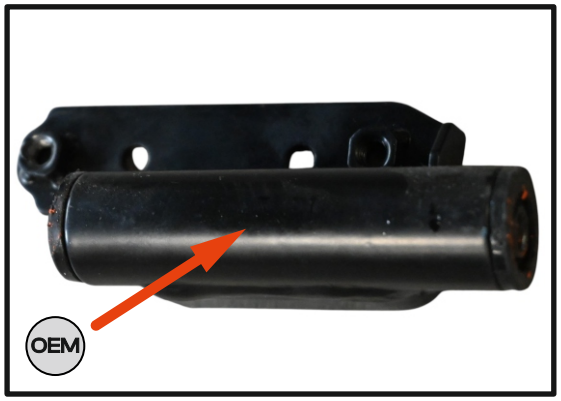



Fig. 6

**!!! Initially, attach the screws loosely.**
**After assembling everything together, tighten them with the appropriate force.**

follow yakkexp join #yakkherd

5. Install and loosely fasten front bracket **[3]** using the **OEM** bolt through spacer **[5]**. **[Fig. 7]**, **[Fig. 8]**

6. Install the sliding sleeve **[6]** into the rear bracket**[2] [Fig. 9]**

7. Install and fasten rear bracket **[2]** using the **OEM** **[Fig. 10]**, **[Fig. 11]**

**3** Front bracket



1x

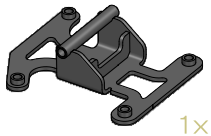
**5** Spacer



2x

d11xD21xH9

**2** Rear Bracket



1x

**6** Slliding sleeve



2x

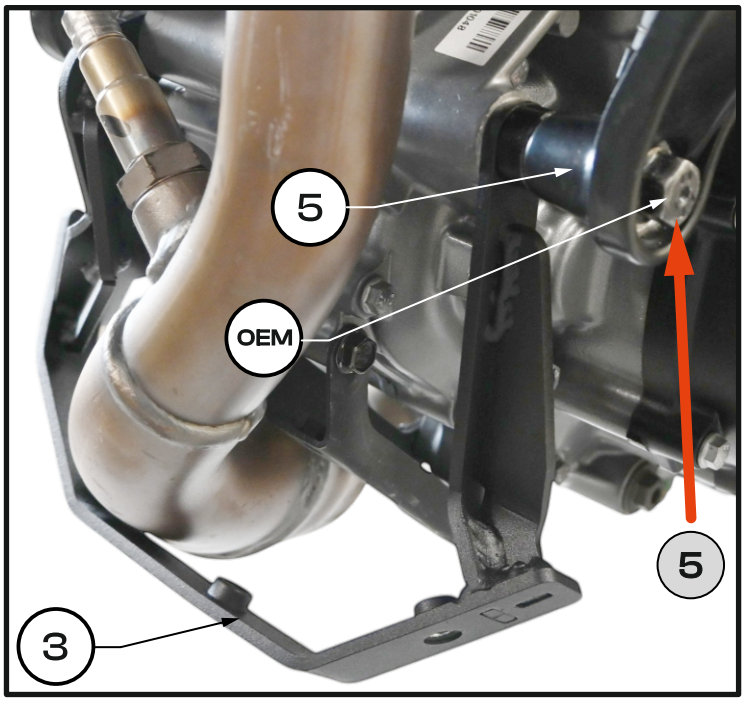



Fig. 7

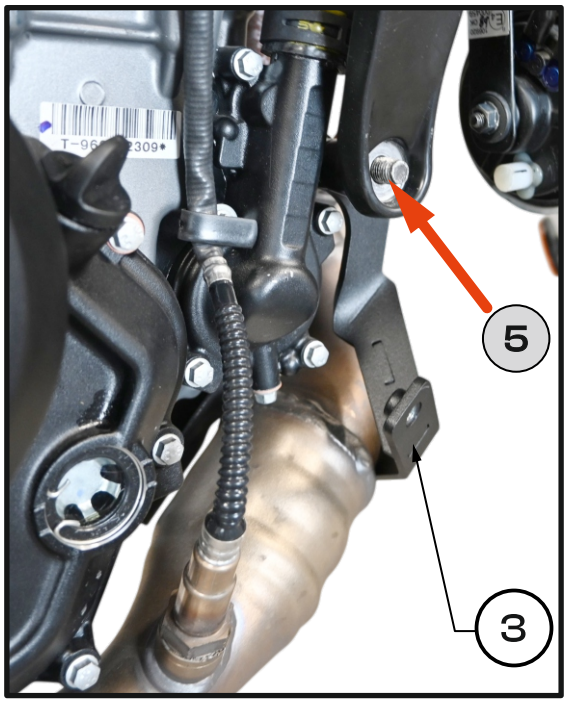



Fig. 8

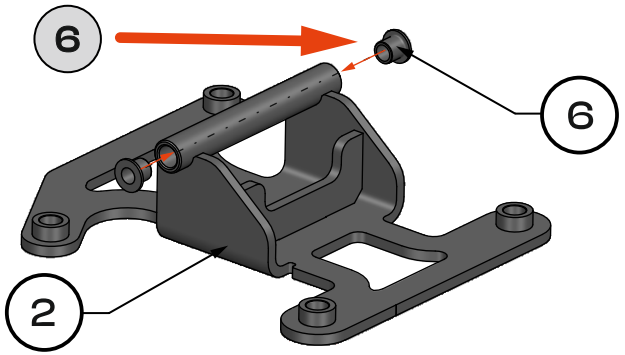



Fig. 9

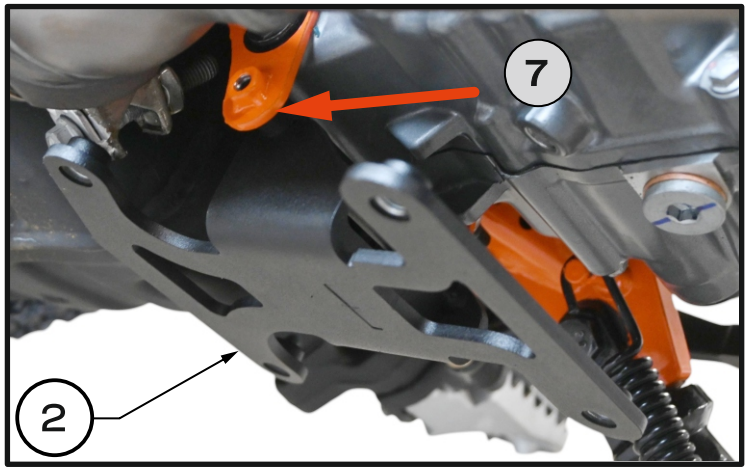



Fig. 10

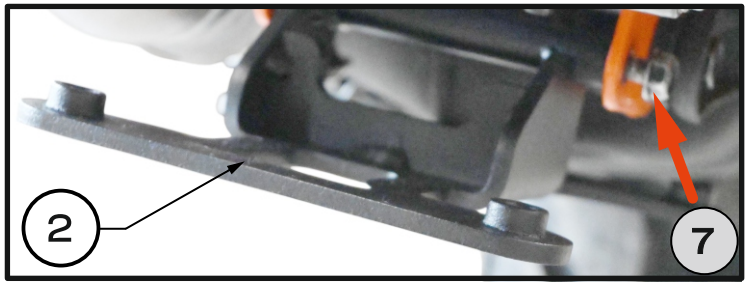



Fig. 11

8. Install and fasten skid plate [1] to the front bracket using bolts [8] and washers [4] [Fig. 1], [Fig. 12]
9. Install and fasten skid plate [1] to the rear bracket using bolts [7] [Fig. 1], [Fig. 12]

**Align the skid plate and fully tighten all bolts to the specified torque**

1 Skid plate



1x

4 Washer



3x

M8 -DIN 9081

7 Bolt



4x

M8x16-DIN 7991

8 Bolt



3x

M8x20-DIN 7991

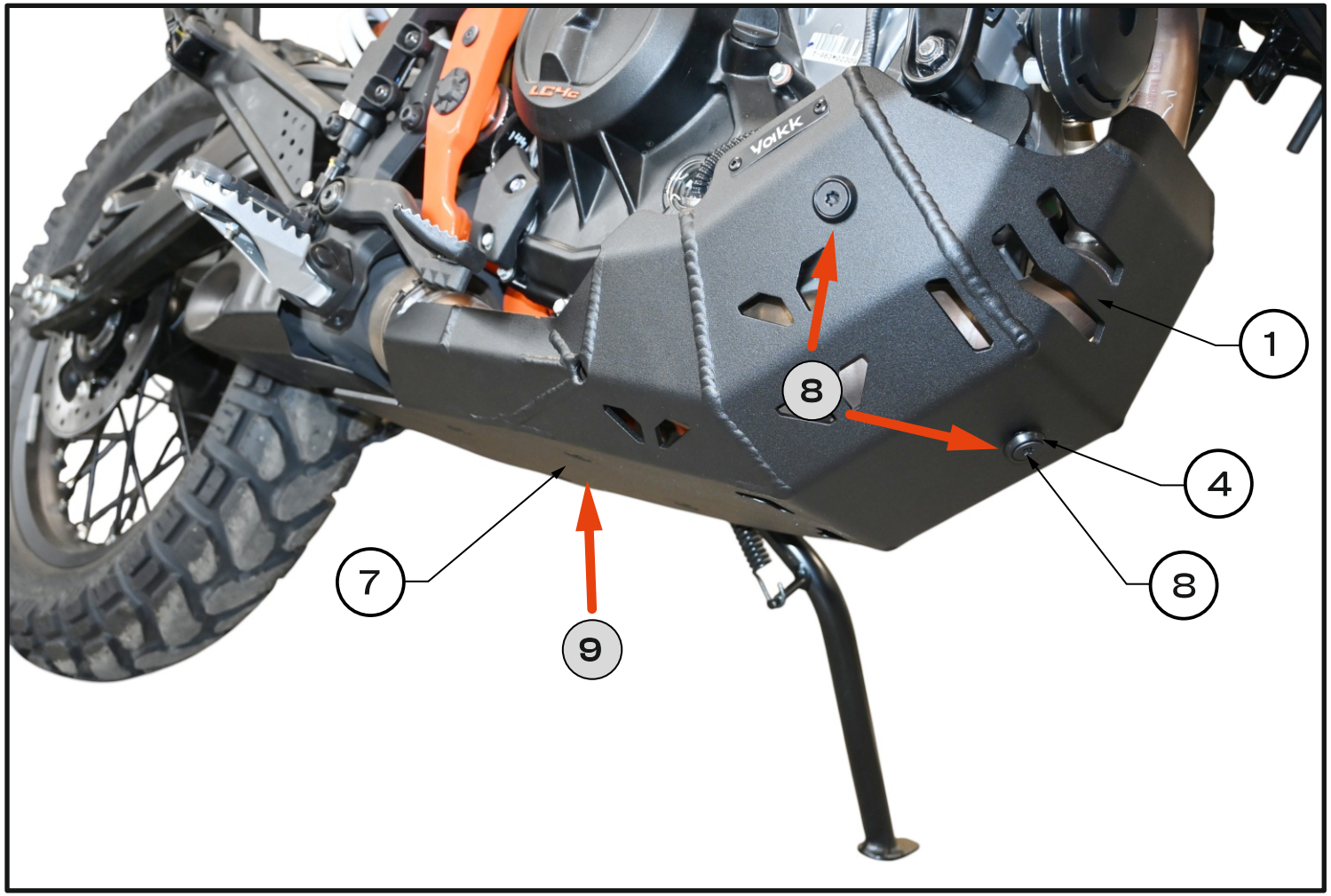



Fig.12